



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3203-1
Job Sheet 183278



Part No: D3203-1

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 10/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 05-11-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs	10/3/18	10/3/18	0.00	0.00	Purchasing		SEP 24 2018
110	Packaging	10 pcs	10/3/18	10/3/18	0.00	0.00	Packaging2		SEP 24 2018
120	QC	10 pcs	10/3/18	10/3/18	0.00	0.00	QC6		38
130	Packaging	10 pcs	10/3/18	10/3/18	0.00	0.00	Packaging3-1		SEP 25 2018
140	QC21-SA	10 Ea	10/3/18	10/3/18	0.00	0.00	QC21		SEP 25 2018

Part Op 100 - Issue P/O: 41037 Possible Supplier: Mill Supply P/N GH-180-C order (4) per Kit Identify for D3203-1
Descriptions: Conformity certificate is required
110 - Ensure certificate of conformity is attached

SEP 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
GH180C	Handle P/N 27-526	10 pcs (1 ea)	100-Purchasing	5112763

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	GH180C	10	0	0

Part Specifications

Specifications could not be found.

Plex 9/14/18 1:38 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112764



Part: D3203-1

Job No: 183278

Serial No/Batch: S112764

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

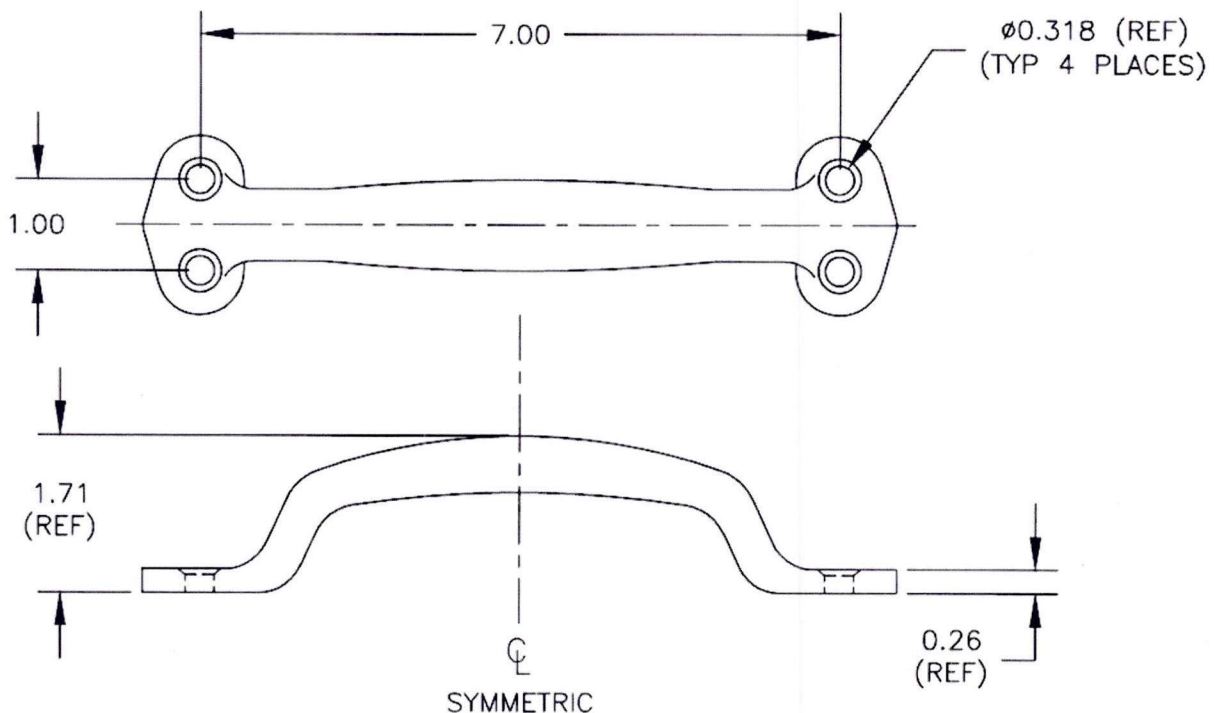
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

DART

DESIGN <i>CP</i>	DRAWN BY <i>HS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>HS</i>	DRAWING NO. D3203	REV. C SHEET 1 OF 1
DATE 04.11.26		TITLE HANDLE	SCALE 1:2
A	03.08.27	NEW ISSUE	
B	03.10.16	REDESIGN HANDLE	
C	04.11.26	NO MACHINING	

RELEASED
05.01.18 *HS***D3203-1 HANDLE**

- 1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041037**

Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

PO No: PO041037

PO Date: 9/17/18

Due Date: 9/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: mill supply

E-MAILED
SEP 17 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	183278	GH180C	27-526	Handle P/N 27-526 As Per Dwg 3203 Rev. C	Firmed	-	9/26/18	10 pcs	0 pcs	10 pcs	\$10.73/pcs	\$107.30
Grand Total:												\$107.30

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/18 12:49 PM dart.lavoie.chantal



MILL SUPPLY, INC.

19801 Miles Rd, Cleveland, OH 44128-4117
Remit To: Po Box 28750, Cleveland, OH 44128-0750

Local (216) 518-5070
Toll-Free (800) 888-5555
Fax (216) 518-2121
Fax-Free (888) 781-2727

635515 INVOICE

RB

CREDIT CARD

Ship Date

C 07/21 002711 D

Customer # DARTK6A1K D-48 Phone 613-632-9577

Ship # Phone

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A1K7

SHIPPING

Order Date	Ordered By	P.O. Number	Salesman	Terms	Other Info
09/17/18	Chantal Lavoie	877894	WWW	NET	
Qty	U/M	Part Number	Description	Unit Cost	Line Total
10	EA	27-526	GRAB HANDLE CUST REQ'D RPS.COM EST WAS 34.13 ORDER COMPLETE ***** * Order our New Medium Duty Truck * * Catalog today! * ***** 86bs 2XT X6 \$34.13 KD	73-6-1 10.73	107.30
*** Find us on YouTube!!! ***					

Shipping Via		Pkgs	
FEDEX GROUND			
Weight	Charges	Weight	Charges

Thank You for Your Order. Inspect all packages for damages or missing parts now! We must be contacted within 3 days if there is an issue. **All returns must be done within 30 days.** No returns are accepted without a Return Authorization Number.

See the back of this invoice for details.

PLEASE PAY BY THIS INVOICE ACCORDING TO THE TERMS ABOVE. Past due invoices subject to 1-1/2% per month service charge. \$20.00 FEE FOR RETURNED CHECKS.

* FROM 877894 TE=33 03:17PM

Rec'd By

Merchandise	107.30
Tax	0.00
Sub-Total	107.30
Shipping & Handling	
TOTAL	

RETURN POLICY

- 1.) Please call the sales department within 30 days of delivery for a Return Authorization Number. Returns will not be accepted after 30 days.

DO NOT RETURN MERCHANDISE WITHOUT AN AUTHORIZATION NUMBER!

Please Note: There is a 10% restocking fee on all returned parts unless it was our error. See below if your merchandise arrives damaged.

Parts Returned must be in clean NEW-SALE condition as determined by our returns department. Parts that have been disassembled, drilled, welded, cut, painted, or modified in any way cannot be returned. All kits must be complete. We do not accept returns on electrical parts, clearance items, or parts that begin with the letters 'NN'.

- 2.) **Return in original box or container.** If not available, please use a strong corrugated carton and pack items carefully. We cannot issue credit if the merchandise is damaged during the return shipment.

Ship prepaid to: Mill Supply Returns, 19801 Miles Rd., Cleveland, OH 44128.

Add your Return Authorization Number on the outside or inside the box.

Please include your name and phone number where you can be reached during the day.

- 3.) **A refund will be issued** after the returned merchandise has been inspected and approved by our returns department. The Mill Supply Guarantee is equal-to or better-than what each manufacturer furnishes. In no case will the refund be greater than the cost of the merchandise.

IF YOUR MERCHANDISE ARRIVES DAMAGED

Examine and count all packages carefully. Multiple package shipments may not arrive on the same day. If parts arrive damaged, **contact Mill Supply as soon as possible, we must be contacted within 3 days.** (BE SURE TO KEEP ALL PACKING MATERIAL.) **Freight shipments must be noted as 'DAMAGED' before you sign the Bill of Lading.** Claims inspectors will not accept responsibility for damaged merchandise without seeing the carton it was shipped in. Mill Supply is not responsible for damaged merchandise that cannot be properly examined by the claims inspector.

 Reply all |   Delete Junk |  ...

RE: PO041037 Mill Supply Job # 183278

CL

Chantal Lavoie

Fri 9/21, 2:32 PM

Natasha Belanger ✓



 Reply all | 

Chantal Lavoie

You replied on 9/21/2018 3:32 PM.

Yes correct

From: Natasha Belanger

Sent: Friday, September 21, 2018 2:28 PM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO041037 Mill Supply Job # 183278

Good Afternoon Chantal,

I just received the above PO this afternoon. The packing slip does not indicate any where, which PO it is for. Please confirm that PO041037 is the correct PO.

As well, this product has a job & the PO indicates that a CFC is required, please advise.

Thank you,

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com



cid:image001.png@01CFD8D9.AC02A0F0

• Reply all | ▾  Delete Junk | ▾ ...

RE: PO041037 Mill Supply Job # 183278

CL

Chantal Lavoie

Today, 7:18 AM

Natasha Belanger ▾



• Reply all | ▾

Inbox

Good morning,
Packing slip only.
Thanks
Chantal

From: Natasha Belanger
Sent: Friday, September 21, 2018 3:33 PM
To: Chantal Lavoie <clavoie@dartaero.com>
Subject: Re: PO041037 Mill Supply Job # 183278

Does it require the CFC?

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com

 cid:image001.png@01CFD8D9.AC02A0F0

From: Chantal Lavoie
Sent: Friday, September 21, 2018 2:32:02 PM
To: Natasha Belanger
Subject: RE: PO041037 Mill Supply Job # 183278

Yes correct

From: Natasha Belanger
Sent: Friday, September 21, 2018 2:28 PM
To: Chantal Lavoie <clavoie@dartaero.com>
Subject: PO041037 Mill Supply Job # 183278

Good Afternoon Chantal,